

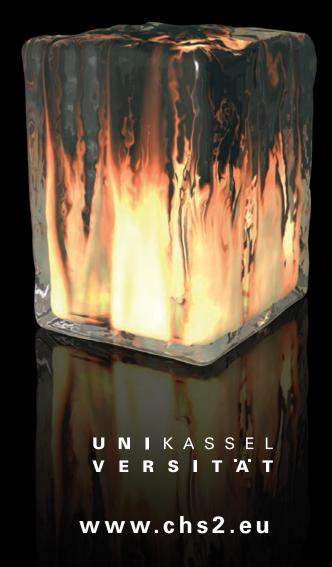
CHS² 2017

6th International Conference on

HOT SHEET METAL FORMING OF HIGH-PERFORMANCE STEEL

4-7 JUNE 2017 ATLANTA, GA., USA

PROGRAM

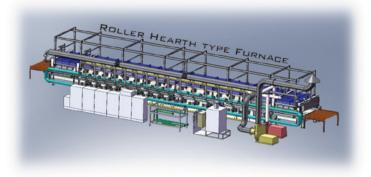


LULEÅ UNIVERSITY OF TECHNOLOGY









PID Heating Control

High-accuracy power regulator and controller

High Efficiency Gas Burner

Self Recuperative Ceramic, Efficiency 80%

Long Life Time Electrical Heater

Optimizing design of Load-density

7Layer Walk-Beam FURNACE



One Blank Charge

200~600mm(W) 500~1800mm(L)

Heating Cycletime

10 sec

Heatup capa

1,600kg / hr

Electrical Heating Power 600kW * 440Volt * 50/60Hz

Compact Size

2.8m(W)*4.0m(L)*3.3m(H)



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EXHIBITION HOURS

SUNDAY, 4 JUNE 2017

5-6:30 p.m.

MONDAY, 5 JUNE 2017

7:30 a.m.-5 p.m.

TUESDAY, 6 JUNE 2017

7:30 a.m.-5 p.m.







PREFACE

PROMOTING RESEARCH, NETWORKING AND INNOVATION

The area of hot sheet metal forming of high-performance steel is under continuous development and the industrial and research community within this field is established all over the world. Since its innovation in Sweden in the 1970s, press hardening has become a global technology. The driving forces for this fast development, with focus on the automotive sector, are concern for the environment and passenger safety. Press hardening and related thermomechanical processes represent technologies with outstanding potential to meet global environmental challenges as well as the safety challenges within the transportation sector. What started as a niche technology has developed into a real mainstream area in lightweight design.

To fully support the potential of this technology, further innovations in press-hardening steel (PHS) technologies are essential. Research and development, both on academic as well as on the industrial level, is one of the most important prerequisites for continuing innovation.

The Swedish German Centre of Excellence for Hot Sheet Metal Forming of High-Performance Steel — CHS² — the University of Kassel (Germany) and the Luleå University of Technology (Sweden) have established a unique worldwide competence network to meet the future challenges of hot sheet metal forming technology. Through the cooperation with Association for Iron & Steel Technology (AIST), this community is further strengthened in the North American region.

CONFERENCE SERIES AND SCOPE

The biannual CHS² conference series has, after five very successful conferences since 2008, grown into the leading platform for scientific exchange in PHS technology. The CHS² conference undoubtedly constitutes the most important event for the international scientific community in the field.

Consequently, for the 6th International Conference on Hot Sheet Metal Forming of High-Performance Steel 2017, specialists from all over the world are invited to join this unique exchange platform and to benefit from each other's experience and expertise. Topics like tailored properties, microstructure, material and product performance, new surface coatings and new steels for press hardening, as well as pertinent tribological aspects, will be in focus in the same way as thermal processing, monitoring, modeling, simulation, and, of course, new PHS part innovations and design principles.



ATLANTA MARRIOTT MARQUIS ATLANTA, GA., USA

CONFERENCE ORGANIZATION

Organizing Committee

- Prof. Kurt Steinhoff University of Kassel, Germany
- Prof. Mats Oldenburg
 Luleå University of Technology, Sweden
- Prof. Braham Prakash
 Luleå University of Technology, Sweden
- Paul Belanger Gestamp, USA

- Dr. Constantin Chiriac Ford Motor Co., USA
- Dr. Jeff Wang General Motors R&D, China
- Brian Bliss
 Association for Iron & Steel Technology (AIST),
 USA

Scientific Advisory Board

- Prof. Frédéric Barlat
 Pohang University of Science & Technology,
 Republic of Korea
- Prof. Daniel Berglund
 Luleå University of Technology, Sweden
- Prof. Stefan Böhm University of Kassel, Germany
- Prof. Daniel Casellas CTM-Techological Centre, Spain
- Prof. Bruno C. De Cooman
 Pohang University of Science & Technology,
 Republic of Korea
- Dr. James R. Fekete
 National Institute of Standards and Technology,
 USA
- Prof. Pentti Karjalainen
 Oulu University, Finland
- Prof. Hans-Jürgen Maier
 University of Hannover, Germany

- Prof. Marion Merklein

Friedrich-Alexander University Erlangen-Nuremberg, Germany

- Prof. Mats Oldenburg
 Luleå University of Technology, Sweden
- Prof. Braham Prakash
 Luleå University of Technology, Sweden
- Prof. Takehide Senuma
 Okayama University, Japan
- Prof. John R. Speer Colorado School of Mines, USA
- Prof. Kurt Steinhoff
 University of Kassel, Germany
- Dr. Ursula Weidig
 University of Kassel, Germany
- Prof. Michael Worswick
 Waterloo University, Canada

Conference Secretary

Hans Åhlin (Abstract and Paper Submission)
 Luleå University of Technology, Sweden info@chs2.eu

Shannon Kiley (Organizational Tasks) Association for Iron & Steel Technology, USA 186 Thorn Hill Rd.

Warrendale, PA 15086 USA Tel.: +1.724.814.3064 skiley@aist.org





SCHEDULE OF EVENTS

SUNDAY, 4 JUNE 2017

4 p.m. Registration 5–6:30 p.m. Welcome Reception and

Tabletop Displays

MONDAY, 5 JUNE 2017

7:30 a.m. Registration, Breakfast and Noon Lunch

Exposition 1 p.m. Technical Sessions

8:30 a.m. Opening Remarks 3:20 p.m. Refreshment Break

8:40 a.m. Opening Speeches 3:40 p.m. Technical Sessions

9 a.m. Technical Sessions 6:30 p.m. Banquet Dinner at Georgia

10 a.m. Refreshment Break Aquarium

10:20 a.m. Technical Sessions

TUESDAY, 6 JUNE 2017

7:30 a.m. Breakfast and Exhibition 1 p.m. Technical Sessions

8:20 a.m. Technical Sessions 3:20 p.m. Refreshment Break

10 a.m. Refreshment Break 3:40 p.m. Technical Sessions

10:20 a.m. Technical Sessions 7 p.m. Dinner

Noon Lunch

WEDNESDAY, 7 JUNE 2017

7:30 a.m. Breakfast 10:40 a.m. Technical Sessions

8:20 a.m. Technical Sessions 11:40 a.m. Closing Session

10 a.m. Refreshment Break Noon Conference Adjourns





CONFERENCE PROGRAM

SUNDAY, 4 JUNE 2017

| 4 p | .m. | Registration |
|-----|-----|---|
| 5 p | .m. | Welcome Reception and Tabletop Displays |

MONDAY, 5 JUNE 2017

| 7:30 a.m. | Registration, Breakfast and Exposition |
|-------------|--|
| 8:30 a.m. | Opening Remarks |
| | Prof. Mats Oldenburg, Prof. Braham Prakash, Luleå University of Technology |
| 8:40 a.m. | Opening Speech |
| 0.40 d.III. | Ignacio Martin, R&D general director BIW, Gestamp |

| | Session A1: Modeling & Simulation I Chair: Prof. Michael Worswick, Waterloo University | Session B1: Heating Technology I Chair: Prof. Braham Prakash, Luleå University of Technology |
|-----------|--|--|
| 9 a.m. | Fracture Mechanics-Based Modeling of Failure in Advanced High-Strength Steels | Energy-Efficient Heating for Hot Stamping |
| | P. Jonsén, S. Golling, D. Frómeta, D. Casellas, M. Oldenburg, Luleå University of Technology | S. Mickey, M. Schoenfelder, J. Wuenning, WS Thermal Process Technology Inc. |
| 9:20 a.m. | An Anisotropic Thermo-Elasto- Viscoplastic Model Fully Coupled With Isotropic Damage for Hot Sheet Metal Forming K. Zhang, H. Badreddine, K. Saanouni, University of Technology of Troyes | Development of an Energy-Efficient Burner for Heat Treatment Furnaces With a Reducing Gas Atmosphere J. Wünning, E. Cresci, J. Schneider, N. Schmitz, S. Schwotzer, H. Pfeifer, WS Wärmeprozesstechnik GmbH |
| 9:40 a.m. | A Comparative Study of Different Failure Modeling Strategies on a Laboratory- Scale Test Component S. Golling, R. Östlund, M. Schill, R. Sjöblom, K. Mattiasson, J. Jergeus, M. Oldenburg, Luleå | Investigation on Influence of Resistance Heating on Mechanical Properties and Surface Quality of Hot-Stamped Part of High-Strength Steel Y. Wang, W. Liang, Y. Liu, B. Zhu, Y. Zhang, |
| 10 a.m. | University of Technology Refreshment Break | Huazhong University of Science & Technology |





| | Session A2: Materials & Metallurgy I Chair: Prof. John R. Speer, Colorado School of Mines | Session B2: Coatings I & Special Processes Chair: Prof. Marion Merklein, Friedrich-Alexander University of Erlangen-Nuremberg |
|------------|---|---|
| 10:40 a.m. | Development of Press Hardening Stainless Steels for Body-in-White Application | Evolution of Phases and Formation of Oxides on Different Galvanized Hot-Formed Steel Grades |
| | G. Badinier, J. Moreau, B. Petit, C. Boissy, J. Mithieux, S. Saedlou, P. Santacreu, J. Paegle, Aperam Research Center | E. Schachinger, S. Kolnberger, J. Faderl, voestalpine Stahl GmbH |
| 11 a.m. | Warm Tensile Deformation and Stamping of Medium-Mn TRIP Steels Microalloyed With Molybdenum and Niobium | Lamellar Structure Formation of Hot- Stamped Galvannealed Coating During Tempering |
| | M. Cai, H. Pan, H. Huang, H. Ding, Y. Zhang, B. Rolfe, P. Hodgson, Northeastern University | A. Sengoku, H. Takebayashi, N. Okamoto, H. Inui, Nippon Steel Sumitomo Metal Corp. |
| 11:20 a.m. | Study on Bendability of Hot-Press- Forming Steel With Nb or Nb-V Added | Development of New Al Coating for Press Hardening |
| | S. Leifeng, L. Hongzhou, Z. Jia, M. Mingtu, China Automotive Engineering Research Institute Co. Ltd. | J. Oh, S. Kim, Y. Cho, I. Suh, POSCO |
| 11:40 a.m. | A Fracture Mechanics Approach to Develop High-Crash-Resistant Microstructures by Press Hardening | Profile-Like Hot-Formed UHSS Components Utilizing FBH Technology — An Alternative Approach to Conventional |
| | D. Casellas, D. Frómeta, T. Lara, S. Molas, P. Jonsém, S. Golling, M. Oldenburg, Fundacio CTM Centre Tecnologic | Hot Stamping D. Fuss, W. Schmidt, K. Werner, E. Danger, Linde + Wiemann GmbH KG |
| Noon | Lunch | |

| | Session A3: Joining & Welding I Chair: Paul Belanger, Gestamp | Session B3: Failure Mechanism I Chair: Prof. Mats Oldenburg, Luleå University of Technology |
|-----------|--|--|
| 1 p.m. | Processing of Coated Manganese Boron Steel: Joining Is the Key! T. Manzenreiter, M. Rosner, voestalpine Steel Division | Influence of Nb and Mn Contents on Resistance to Delayed Fracture of Ultrahigh-Strength Hot-Stamped Steel Sheets T. Kishimoto, Y. Takemoto, T. Senuma, Okayama University |
| 1:20 p.m. | Crash Performance of Magnetic Pulse-Welded High-Strength Steel-Aluminum Connections A. Rebensdorf, S. Boehm, University of Kassel | Identified Influencing Factors to Control to Remove Any Hydrogen-Induced Delayed Fracture Risk on Usibor® 1500 Parts C. Georges, S. Thierry, P. Drillet, J. Mataigne, D. Cornette, ArcelorMittal Global R&D |



| 1:40 p.m. | Monitoring of PHS Joining Quality With Non-Destructive Testing (NDT) C. Conrad, B. Straß, B. Wolter, Fraunhofer IZFP | Liquid Metal Embrittlement During Hot Press Forming of Coated Press- Hardening Steel B. Cooman, W. Jung, L. Cho, K. Jo, S. Kang, Pohang University of Science and Technology |
|-----------|--|---|
| 2 p.m. | Novel Alloys and Processing Methods to Produce Self-Pierce Rivets Capable of Joining 22MnB5 Press-Hardened Steel and Al6111 | Influence of Alloy Modifications and Microstructure on Properties and Crash Performance of Press-Hardened Steel Components |
| | S. Van Hall, K. Findley, A. Freis, Colorado School of Mines | H. Mohrbacher, NiobelCon bvba |

| | Session A4: High-Temperature Tribology I Chair: Dr. Josef Faderl, voestalpine Steel Division | Session B4: Tools & Dies Chair: Dr. Michael Peintinger, QuinLogic GmbH |
|-----------|---|---|
| 2:20 p.m. | High Temperature Tribological Behavior of Thermal-Spray Coated Tool Steels Sliding Against Al-Si Coated Ultrahigh-Strength Steel L. Pelcastre, J. Hardell, I. Heikkila, B. Prakash, Luleå University of Technology | A Novel Tooling Technology for Hot Forming Processes P. Åkerström, Luleå University of Technology |
| 2:40 p.m. | Investigation of Partial Tribological Conditions Within Hot Stamping | Metallurgical Optimization of Tool Steels For Hot-Stamping Press Dies |
| | P. Schwingenschlögl, J. Steiner, K. Andreas, M. Merklein, Institute of Manufacturing Technology Friedrich-Alexander-Universität Erlangen-Nürnberg | F. Hippenstiel, H. Mohrbacher, NiobelCon bvba |
| 3 p.m. | Refreshment Break | |

| | Session A5:Modeling & Simulation II Chair: Dr. Constantin Chiriac, Ford Motor Co. | Session B5: Materials & Metallurgy II Chair: Dr. Ursula Weidig, University of Kassel |
|-----------|--|--|
| 3:40 p.m. | Determination of the Essential Work of Fracture at High Strain Rates | Effect of Cooling Rate Below Martensite Start Temperature on Yield Strength of |
| | S. Golling, D. Frometa, D. Casellas, P. Jonsén, J. Granström, M. Oldenburg, Luleå University of Technology | Hot-Stamped Steel Sheet S. Tabata, K. Kusumi, K. Hikida, Nipon Steel & Sumitomo Metal Corp. |





| 4 p.m. | Parametric FEA-Study on the Impact of Cooling Channel Design on Final Part Quality | A Model for Quenching and Partitioning With Press Hardening of High-Strength Steel |
|-----------|---|--|
| | T. Brenne, M. Düring, M. Stippak, AutoForm Engineering Deutschland GmbH | Z. Liu, B. Zhu, Y. Wang, Y. Zhang, M. Cai, H. Ding, B. Rolfe, Y. Wang, Huazhong University of Science & Technology |
| 4:20 p.m. | A Comparison Between Stepwise Modeling and Inverse Modeling Methods | Technological Properties of Conventional and Optimized Press-Hardening Steels |
| | for Characterization of Press-Hardened Sheet Metals | M. Maikranz-Valentin, Salzgitter Mannesmann Forschung GmbH |
| | S. Marth, H. Häggblad, M. Oldenburg, Luleå University of Technology | |
| 4:40 p.m. | Advances in the Application of the Boundary Element Method to the Thermal Analysis of Hot Stamping Tools Considering Solid-to-Solid Heat Transfer | |
| | W. Weiß, B. Suhr, M. Koplenig, J. Graf, Virtual Vehicle Research Center | |
| 5 p.m. | End of Day 1 | |
| 6:30 p.m. | Banquet Dinner at Georgia Aquarium | |

TUESDAY, 6 JUNE 2017

| 7:30 a.m. Breakfast and Exhibition | | 7:30 a.m. | Breakfast and Exhibition |
|------------------------------------|--|-----------|--------------------------|
|------------------------------------|--|-----------|--------------------------|

| | Plenary Session A6: Coatings II Chair: Dr. Pascall Drillet, ArcelorMittal Global R&D |
|-----------|---|
| 8:40 a.m. | New Zn Multi-Step Hot Stamping Innovation at Gestamp P. Belanger, M. Lopez Lage, K. Isaksson, Gestamp North America |
| 9 a.m. | Hot Forming of Zinc-Coated Press-Hardening Steel: Characterization of Forming Behavior and New Process Routes for Mass Production |
| | R. Kelsch, K. Radlmayr, A. Sommer, H. Schwinghammer, T. Kurz, G. Lukeneder, J. Faderl, voestalpine Polynorm GmbH & Co. KG |
| 9:20 a.m. | The Effect of Hot-Press-Forming Process Parameters on Coating Layer Behavior of Al-Si-Coated Steel |
| | H. Kim, H. Son, J. Choi, POSCO |



| 9:40 a.m. | Material Properties of Zinc-Coated Press-Hardening Steels for Use With Pre-Cooling Technology | |
|-----------|---|--|
| | T. Kurz, T. Steck, H. Schwinghammer, P. Larour, voestalpine Stahl GmbH | |
| 10 a.m. | Refreshment Break | |

| | Session A7: Heat Treatment Chair: Dr. Christian Koroschetz, AP&T AB | Session B6: Failure Mechanism II Chair: Dr. Jens Hardell, Luleå University of Technology |
|------------|--|--|
| 10:40 a.m. | The Effects of the Heating Rate and the Incoming Microstructure on the Phase Transformation Temperatures of 22MnB5 Steel C. Chiriac, R. Sohmshetty, Ford Motor Co. | Hydrogen in Hot Forming Steels — Mechanisms and Coating Design J. Banik, U. Etzold, N. Rössler, N. Ruthenberg, thyssenkrupp Steel Europe AG |
| 11 a.m. | Effect of Austenitizing Parameters on Double Edge Notch Tensile Properties of Press-Hardened Steel L. Golem, K. Findley, T. Brown, P. Belanger, J. Speer, Colorado School of Mines | Hydrogen Absorption and Desorption Kinetics During Hot Press Forming of Aluminized and Zn-Coated Press- Hardening Steel R. Jo, S. Dimas, L. Cho, B. De Cooman, S. Kim, Pohang University of Science and Technology |
| 11:20 a.m. | Influence of Phase Transformation on the 22MnB5 Formability in Hot Stamping G. Venturato, M. Novella, S. Bruschi, A. Ghiotti, University of Padova | Atom Probe Study of Prior Austenite Grain Boundaries of Zinc-Coated Press- Hardened Steel C. Hofer, T. Kurz, H. Clemens, R. Schnitzer, Montanuniversität Leoben |
| 11:40 a.m. | Intercritical Annealing — New Heat Treatment Strategies for Tailoring the Stress-Strain Behavior of 22MnB5 L. Wolf, D. Rodman, F. Nürnberger, J. Cordebois, H. Maier, Institut für Werkstoffkunde, Leibniz Universität Hannover | A Coupled Micromechanical-Phenomenological Approach to Predict Fracture in Boron Steel P. Samadian, M. Worswick, M. Wells, University of Waterloo |
| Noon | Lunch | |

| | Session A8: Tailored Properties I Chair: Dr. Jeff Wang, General Motors Global RD | Session B7: High-Temperature Tribology II Chair: Dr. Dennis Fuss, LINDE+WIEMANN GmbH KG |
|-----------|---|--|
| 1:20 p.m. | Tailoring by Direct Contact Heating During HFDQ N. Field, M. Di Ciano, A. Gerlich, M. D'Souza, K. Daun, University of Waterloo | Investigations of the Adhesive Wear Behavior of Alloyed and Not-Alloyed Hot- Stamping Tools in Contact With 22MnB5 |
| | | F. Neubauer, J. Steiner, K. Andreas, M. Merklein, Lehrstuhl für Fertigungstechnologie |





| 1:40 p.m. | Hot-Formed Tailor-Rolled Products, Lightweight Solutions With Tailored Properties for Modern Vehicle Structure | A Tribological Test Series Under Press- Hardening Conditions for Galling Research |
|-----------|---|---|
| | B. Göddeke, J. Brecht, N. Teipel, Mubea Tailor Rolled Blanks GmbH | L. Deng, L. Pelcastre, J. Hardell, B. Prakash, M. Oldenburg, Luleå University of Technology |
| 2 p.m. | Tool and Process Design for Press- Hardened Parts With Small-Sized Tailored Properties | Influence of Die Temperature on the Tribological Response During Interaction With Al-Si Coated UHSS |
| | N. Pierschel, D. Landgrebe, K. Sibermann, F. Schieck, Fraunhofer Institute for Machine Tools and Forming Technologies IWU | L. Pelcastre, J. Hardell, B. Prakash, Luleå University of Technology |

| | Session A9: Heating Technology II Chair: Dr. Martin Jonsson, Gesamp Hardtech AB | Session B8: Process Monitoring Chair: Prof. Takehide Senuma, Okayama University |
|-----------|--|---|
| 2:20 p.m. | Challenges in Heat Treatment for Press Hardening | Integrated Manufacturing Quality Control for Press-Hardening Steel |
| 2:40 p.m. | In-Furnace Tailored Hot Stamping With Selective Austenitizing by Radiant Heating Design E. Ota, Y. Yogo, Toyota Central R&D Labs. Inc. | M. Peintinger, C. Wood, QuinLogic GmbH Thermographic Process Monitoring — Influences and Importance of Different Parameters for Temperature Control in Press-Hardening S. Sturm, InfraTec GmbH |
| 3 p.m. | Advanced Design of Continuous Roller Furnace for Hot Forming Line J. Tawk, B. Dvorak, T. Vit, I. Libdeh, Benteler Maschinenbau GmbH | A Smart Processes Control Strategy for Press-Hardening Production L. Wang, B. Zhu, Y. Zhang, Y. Wang, X. An, Q. Wang, Huazhong University of Science and Technology |
| 3:20 p.m. | Refreshment Break | |

| | Session A10: Materials & Metallurgy III Chair: Prof. Daniel Casellas, CTM-Techological Centre | Session B9: Joining & Welding II & Laser Application Chair: Prof. Pär Jonsén, Luleå Uiversity of Technology |
|--------|---|--|
| 4 p.m. | Ductibor 1000 [®] AlSi: A New PHS Development for a Crash Ductility | Investigation of Resistance Spot Weld Fracture in Hot-Stamped Steels |
| | Optimization | C. O'Keeffe, C. Butcher, M. Worswick, |
| | S. Sarkar, P. Drillet, M. Beauvais, N. Ramisetti, L. Dormegny, ArcelorMittal Global R&D | S. Malcolm, J. Dykeman, P. Penner, C. Yau, E. Biro, R. Soldaat, W. Bernert, University of Waterloo |



| 4:20 p.m. | Metallurgical Solutions to Improve Bending and Crash Performance of Press- Hardening Steels | The Effect of Welding Spot Arrangement on the Energy Absorption of Hot-Stamped Patchwork B-Pillar |
|-----------|--|--|
| | J. Bian, H. Lu, W. Wang, A. Guo, Niobium Tech Asia | C. Chiu Huang, S. Wang, P. Lee, T. Chen, H. Liou, Y. Chen, P. Cheng, China Steel Corp. |
| 4:40 p.m. | Lightweight Chassis Parts Made of MaX1.2HY Press-Hardening Stainless Steel J. Moreau, G. Badinier, P. Santacreu, B. Petit, J. Mithieux, J. Paegle, Aperam Research Center | High Flexibility in Partial Laser Softening of Press-Hardened Steel M. Schaefer, P. Scheible, F. Spitz, T. Harrer, TRUMPF Laser- und Systemtechnik GmbH |
| 5 p.m. | End of Day 2 | |
| 7 p.m | CHS ² Dinner | |

WEDNESDAY, 7 JUNE 2017

| 7:30 a.m. | Breakfast | |
|-----------|--|--|
| | Session A11: Hot Stamping of Light Metals Chair: Prof. Mats Oldenburg, Luleå University of Technology | Session B10: Parts & Processes Chair: Edward Schleichert, Magna Cosma International |
| 8:20 a.m. | Investigations on Aluminum Hot and Warm Forming With the Help of Virtual Process Modeling M. Vrolijk, C. Koroschetz, M. Holecek, K. Snilsberg, L. Jönsson, D. Lorenz, ESI Group | Innovative Solutions for an Effective Hot Stamping M. Gharbi Mohammad, Schuler Pressen GmbH |
| 8:40 a.m. | An Experimental Investigation of Hot-Forming Effects on Mechanical Properties of High-Strength Aluminum Alloys AA6082 and AA7075 E. Scharifi, D. Kuhnhenn, A. Ademaj, U. Weidig, Metal Forming Technology, University of Kassel | Predictive Approach for Crash Performance of Press-Hardened Steels and Its Application on New Product Developments P. Dietsch, K. Tihay, S. Cobo, S. Sarkar, D. Hasenpouth, D. Cornette, ArcelorMittal Global |
| 9 a.m. | Forming With Thermomechanical Treatment for Manufacturing a Side Sill Demonstrator of AA6082 Aluminum Sheet Alloy E. Meza García, A. Rautenstrauch, A. Leonhardt, V. Kräusel, D. Landgrebe, Technische Universitaet Chemnitz | Investigation on the Hot Bending of 22MnB5 Tubes E. Simonetto, A. Ghiotti, S. Bruschi, University of Padua |





| 9:20 a.m. | Investigation on Short-Time Aging of Al-Mg-Si Alloy Sheet Under Hot-Stamping Conditions Y. Liu, Z. Zhu, Z. Wang, B. Zhu, Y. Wang, Y. Zhang, H. Ding, M. Cai, Huazhong University of Science & Technology | Sheet Metal Forming in Progressive Dies Assisted by Rapid Induction Heating: Setting of Springback and Product |
|-----------|---|---|
| | | Properties C. Löbbe, L. Hiegemann, A. Tekkaya, S. Hater, M. Kamaliev, Institute of Forming Technology and Lightweight Construction |
| 9:40 a.m. | Optimization of Thermomechanical Forming Analysis for Aluminum-Alloy Sheet B. Ghoo, Y. Umezu, JSOL Corp. | Comparison of Corrosion Resistance of 1500 MPa Grade Hot-Stamped Cold- Rolled and Hot-Rolled (CSP) Press- Hardening Steels for Automotive Application |
| | | H. Peng, X. Mao, X. Huang, J. Song, T. Pang, Y. Ma, H. Wang, K. Hu, S. Wang, Research and Development Center of Wuhan Iron and Steel (Group) Corp. |
| 10 a.m. | Refreshment Break | |

| | Session A12: Tailored Properties III Chair: Prof. Braham Prakash, Luleå University of Technology | Session B11: Materials & Metallurgy IV Chair: Dr. Jörgen Kajberg, Luleå University of Technology |
|------------|--|--|
| 10:40 a.m. | Numerical Modeling of the Crash Performance of Tailored Hot-Stamped Crush Rails | Effect of Microstructure on Impact Toughness of Press-Hardening Steels With Tensile Strength Exceeding 1.8 GPa |
| | C. Peister, M. Worswick, K. Omer, S. Malcolm, J. Dykeman, C. Yau, R. Soldaat, W. Bernert, University of Waterloo | J. Wang, Y. Liu, Q. Lu, J. Pang, Z. Wang, C. Enloe, J. Singh, C. Horvath, General Motors Global Research and Development |
| 11 a.m. | Damage Characterization of Tailored Hot Stampings | Uncoated Press-Hardened Steel Alloys With Improved Residual Ductility |
| | A. Bardelcik, C. Vowles, University of Guelph | A. Roubidoux, AK Steel Research and Innovation |
| 11:20 a.m. | Analyzing the Forming Behavior of Transition Areas of Partial Press-Hardened Steel at High Strain Rates | Impact Toughness of Medium-Mn Steel After Hot Stamping Q. Lu, J. Wang, Y. Liu, Z. Wang, L. Wang, General |
| | N. Weiß-Borkowski, T. Marten, T. Tröster, A. Schulz-Beenken, University of Paderborn, Lehrstuhl für Leichtbau im Automobil | Motors Global Research and Development |
| 11:40 a.m. | Closing Session | |
| Noon | Conference Adjourn | |





EXHIBITORS

| - Aichelin Holding GmbH Booth #16 | - Schuler Booth #15 |
|-----------------------------------|------------------------------------|
| - EBNER Furnaces Inc Booth #13 | - schwartz GmbH Booth #3 |
| - Infratec Infrared LLC Booth #5 | - Telos Global Booth #8 |
| - Macrodyne | - TRUMPF Booth #9 |
| Technologies Inc Booth #12 | - voestalpine Stahl GmbH Booth #14 |
| - Quaker Booth #4 | - WS Thermal Process |
| - QuinLogic LLC Booth #10 | Technology Booth #11 |

